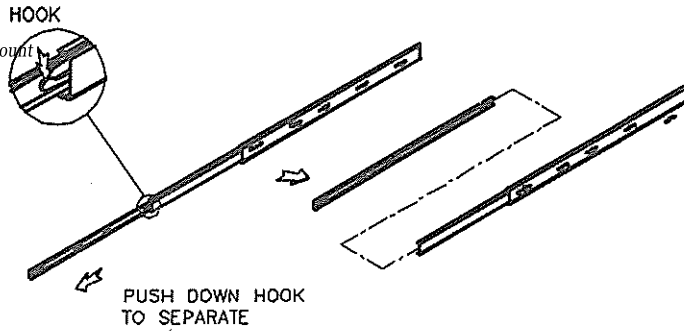# Sliding rail assembly procedure

1.Disassemble the slide rail

HOOK

Features:
1. 3-sections,ball-bearing easy-mount design.
2. pull-out lock
3. load rating 130lbs up
4. 0.5"(12.7mm)thickness
5. 1.8"(46.7mm)height
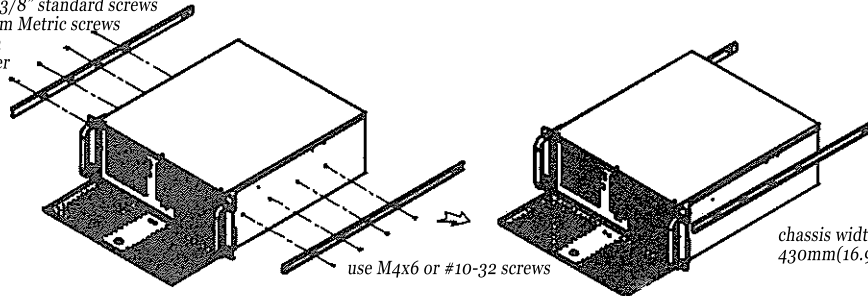6. max. ext. to 38" long

PUSH DOWN HOOK
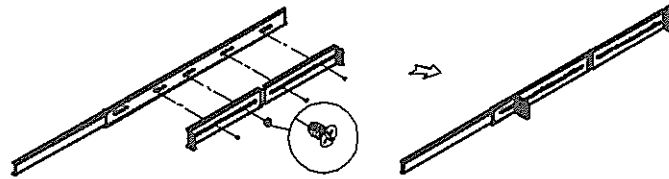TO SEPARATE

2.Assemble inner rail to chassis

3 hardware bags included:

Fasten 8 screws to fix inner rail on chassis

bag1. : four adjustable brackets(M5 screw hole)
bag2: Ten #10-32 3/8" standard screws
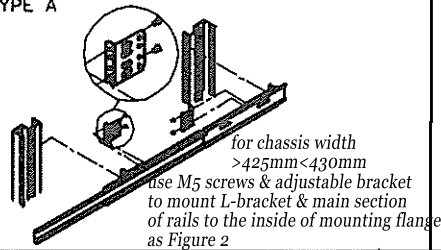bag3: 16* M5x10mm Metric screws
       20* M4x6mm
       10* M4 washer

use M4x6 or #10-32 screws

chassis width 420mm(16.54")-430mm(16.93")

3.Fasten L shape & out piece of rail together
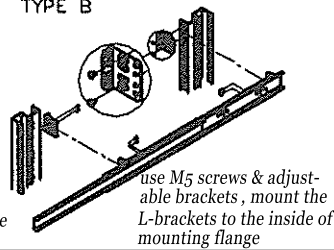
mount the L-brackets w/M4x6 to the tapped holes on outer rails
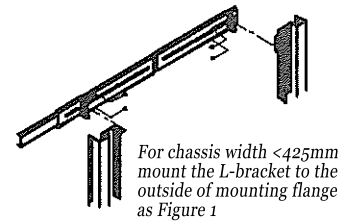
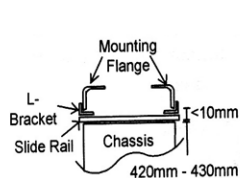## 4.Mount L shape & external rail to rack frame

TYPE A

for chassis width >425mm<430mm use M5 screws & adjustable bracket to mount L-bracket & main section of rails to the inside of mounting flange as Figure 2

TYPE B

use M5 screws & adjustable brackets , mount the L-brackets to the inside of mounting flange

TYPE C

For chassis width <425mm mount the L-bracket to the outside of mounting flange as Figure 1

5. Insert chassis to frame

Mounting Flange
L-Bracket
Slide Rail
Chassis
T<10mm
420mm - 430mm

Figure 1

Mounting Flange
L-Bracket
Slide Rail
Chassis
>10mm
420mm - 430mm

Figure 2

AMERI-RACK ASL-2001, ASL-2601